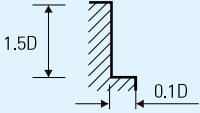
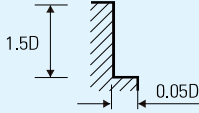
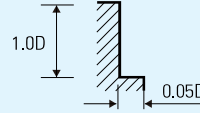


## [ WE506 series ]

### • Normal Speed

피삭재	합금강, 탄소강		프리하든강		고경도강	
	Alloy Steels Carbon Steels (SCM, SNCM, S45C)		Prehardened Steels (NAK, CENA, KP4)		Hardened Steels (SKD, SKT, STAVAX)	
경도	~HRc35		HRc35~HRc45		HRc45~HRc55	
강도	~1100N/mm <sup>2</sup>		1100~1500N/mm <sup>2</sup>		1500~2000N/mm <sup>2</sup>	
외경(mm)	RPM	FEED	RPM	FEED	RPM	FEED
6.0	5,560	2,000	3,880	1,370	1,580	210
8.0	4,200	2,000	2,940	1,370	1,160	210
10.0	3,360	2,000	2,320	1,370	1,000	210
12.0	2,840	1,680	2,000	1,160	840	180
16.0	2,100	1,260	1,480	880	640	130
20.0	1,680	1,010	1,160	690	500	110
25.0	1,500	90	1,100	600	430	90

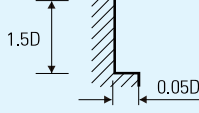
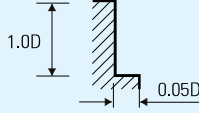
  

RPM = rev. / min. FEED = mm / min.			
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### • High Speed

피삭재	프리하든강		고경도강	
	Prehardened Steels (NAK, CENA, KP4)		Hardened Steels (SKD, SKT, STAVAX)	
경도	HRc35~HRc45		HRc45~HRc55	
강도	1100~1500N/mm <sup>2</sup>		1500~2000N/mm <sup>2</sup>	
외경(mm)	RPM	FEED	RPM	FEED
6.0	16,800	6,090	8,400	3,050
8.0	12,600	6,090	6,300	3,050
10.0	9,980	5,990	5,040	3,050
12.0	8,400	5,040	4,200	2,520
16.0	6,300	3,780	3,160	1,890
20.0	5,040	3,050	2,520	1,470
25.0	4,500	2,700	2,200	1,300

RPM = rev. / min. FEED = mm / min.		
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